

ABSTRACT

The blow-molded articles having an open end is  
produced by the steps of; setting a resin parison in cavity  
5 formed by a pair of metal mold members, blowing a  
pressurized gas into the resin parison to form an  
intermediate molded article, and cutting a predetermined  
part of the intermediate molded article with forward or  
backward movement of a cutting means. The cutting means  
10 is attached to the one member of the metal mold members  
and movable reciprocally in a cross direction relative to  
the longitudinal or axial direction of the metal mold  
members. The cutting means may be guided movably along a  
groove or slit formed in the metal mold members.

09073295-06050-1